


**Aditya Birla Chemicals (Thailand) Ltd. (Epoxy Division)**
**EPOTEC TH 7207**
**Description**

Epotec TH 7207 is a low viscosity modified aliphatic polyamine curing agent for use with liquid epoxy resins. It has high reactivity at relatively low temperatures and develops rapid physical strength. It has good compatibility with other polyamine curing agents and can be used as an accelerator for them.

**Applications**

- Grouts and mortars
- Chemical resistant coatings
- Rapid setting adhesives
- Accelerator for other polyamine curing agents

**Specification**

Appearance	Visual	Clear, yellow liquid
Colour	ASTM D 1544-04	3 G max.
Viscosity* @25°C	ASTM D 2196-05	150 – 350 cP
Pot life# @25 °C	TEC-AS-P-111	5 – 10 min

\* Brookfield viscometer      # with epotc YD 128

**Typical properties \***

Odour	---	Amine
Density @25°C	ASTM D 1475-98	1.06 g/cc
Amine value	DIN 16945	615 – 675 mg KOH/g
AHEW	---	~ 95
PHR with epotec YD 128 (EEW ~ 190 g/eq)	---	50 wt. %
Flash point	ASTM D 93	101°C
Thin film set time		1 – 2 hr
Glass transition temperature	DIN 11357	53°C
Tensile strength	ASTM D 638-86	800 kg/cm <sup>2</sup>
Flexural strength	ASTM D 638-86	1030 kg/cm <sup>2</sup>

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Compressive strength	ASTM D 695-85	930 kg/cm <sup>2</sup>
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\* = Typical properties are indicated for information only

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**Packing**

Epotec TH 7207 is packed and delivered in plastic drums, 200 kg per drum as a standard pack.  
Other pack sizes are available on request.

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**Storage**

Epotec TH 7207 should be stored in original tightly closed container, in dry and cool conditions. When exposed to air the product epotec TH 7207 may absorb moisture which may result in viscosity increase, frothing and white carbonation product deposition. In such case it may affect the finished product performance. When stored in tightly closed container this product has a storage life of at least one year from the date of manufacturing.

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**Handling**

Do not mix with epoxy resin until just prior to use since reacts chemically at room temperature. Avoid contact with skin, eyes etc. Please refer to the MSDS of the product for more instructions on safe storage and handling of epotec TH 7207.

**Disclaimer**

All recommendations for use of our products whether given by us in writing, verbally or to be implied from the results of tests carried out by us are based on the current state of our knowledge. Although, the information contained in this sheet is accurate, no liability can be accepted in respect of such information. We warrant only that our product will meet the designated specifications and make no other warranty either express or implied, including any warranty of merchantability or fitness for a particular purpose as the conditions of application are beyond our control.

**For Additional Information, Please Contact:****Aditya Birla Chemicals (Thailand) Ltd. (Epoxy Division)**

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